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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/621,197	07/16/2003	Hartley Owen	RDS01	1065
75	90 03/17/2006		EXAMINER	
RICHARD D. STONE			DOUGLAS, JOHN CHRISTOPHER	
4153 PATTERS NEW ORLEAN			ART UNIT	PAPER NUMBER
	•		1764	
			DATE MAIL ED: 03/17/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)					
Office Action Summary		10/621,197	OWEN, HARTLEY					
		Examiner	Art Unit					
		John C. Douglas	1764					
	The MAILING DATE of this communication app							
Period fo	r Reply		•					
WHIC - Exter after - If NO - Failur Any r	CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. I period for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from the cause the application to become ABANDONE.	N. hely filed the mailing date of this communication. D (35 U.S.C. § 133).					
Status								
1) 🖂	Responsive to communication(s) filed on 16 Ju	uly 2003.						
	This action is FINAL. 2b)⊠ This action is non-final.							
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
	closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 4	os U.G. 213.					
Dispositi	on of Claims							
4) 🖾	Claim(s) 1-13 is/are pending in the application							
	4a) Of the above claim(s) 14-17 is/are withdrawn from consideration.							
5)	Claim(s) is/are allowed.							
•	Claim(s) is/are rejected.							
•	Claim(s) is/are objected to.							
8)⊠	Claim(s) 1-17 are subject to restriction and/or	election requirement.						
Applicati	ion Papers							
,	The specification is objected to by the Examine							
10)🛛	10)⊠ The drawing(s) filed on <u>16 July 2003</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.							
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
💳	Replacement drawing sheet(s) including the correct							
11)∐	The oath or declaration is objected to by the Ex	kaminer. Note the attached Office	ACTION OF TORM PTO-152.					
Priority (under 35 U.S.C. § 119							
12)	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a)-(d) or (f).					
a)	☐ All b)☐ Some * c)☐ None of:							
	1. Certified copies of the priority document							
	2. Certified copies of the priority document							
	3. Copies of the certified copies of the prior		ed in this National Stage					
.	application from the International Burea		a d					
~ \	See the attached detailed Office action for a list	or the certified copies not receive	ou.					
Attachmer	• •	4) Interview Summar	v (PTO-413)					
	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail D	Date					
3) X Infor	mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) er No(s)/Mail Date <u>12/23/03</u> .	5) Notice of Informal 6) Other:	Patent Application (PTO-152)					

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DETAILED ACTION

Election/Restrictions

- 1. Restriction to one of the following inventions is required under 35 U.S.C. 121:
 - 1. Claims 1-13, drawn to a process, classified in class 208, subclass 89.
 - II. Claims 14-17, drawn to an apparatus, classified in class 422, subclass 144.

The inventions are distinct, each from the other because of the following reasons:

- 2. Inventions I and II are related as process and apparatus for its practice. The inventions are distinct if it can be shown that either: (1) the process as claimed can be practiced by another and materially different apparatus or by hand, or (2) the apparatus as claimed can be used to practice another and materially different process. (MPEP § 806.05(e)). In this case the apparatus can be used for a materially different process, such as reforming.
- 3. Because these inventions are independent or distinct for the reasons given above and have acquired a separate status in the art in view of their different classification, restriction for examination purposes as indicated is proper.
- 4. During a telephone conversation with Richard Stone on 2/28/2006 a provisional election was made without traverse to prosecute the invention of group I, claims 1-13. Affirmation of this election must be made by applicant in replying to this Office action. Claims 14-17 are withdrawn from further consideration by the examiner, 37 CFR 1.142(b), as being drawn to a non-elected invention.

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Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1-3,7, and 9 are rejected under 35 U.S.C. 102(b) as being anticipated by Ross (US 4946656).
- 3. With respect to claim 1, Ross discloses a fluid catalytic cracking process comprising:
- (a) cracking a hydrocarbon feed by contact with regenerated fluidized cracking catalyst in a riser reactor to produce a mixture of cracked hydrocarbons and spent catalyst containing coke and strippable hydrocarbons and discharging the mixture directly into a closed cyclonic separation means within a vessel (see Ross, column 4, lines 19-43 and column 6, lines 15-25 and Figure 1);
- (b) cyclonically separating the mixture into a cracked hydrocarbon product with reduced catalyst content and a spent catalyst containing coke and strippable hydrocarbons (see Ross, column 4, lines 35-49 and column 6, lines 15-25 and Figure 1);
- (c) discharging the spent catalyst down from the cyclonic separation into a catalyst stripper within the vessel with the stripper in open fluid communication with the

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vessel and with at least a majority of the stripper cross sectional area is open to the vessel (see Ross, column 5, lines 43-55 and column 6, lines 9-15 and Figure 1);

- (d) stripping the spent catalyst by maintaining the spent catalyst as a dense phase fluidized bed fluidized by stripping steam into the lower portion of the bed to produce stripped hydrocarbons, which is discharged into the vessel and stripped catalyst which is discharged into a catalyst regenerator (see Ross, column 6, lines 9-45 and Figure 1);
- (e) regenerating stripped catalyst in the regenerator at catalyst regeneration conditions to produce regenerated catalyst which is recycled to the cracking reactor (see Ross, column 1, lines 43-46 and column 4, lines 7-10 and it is inherent for catalyst regeneration to include contacting the stripped catalyst with an oxygen containing gas to burn the coke from the catalyst, see Chitnis (US 5681450), column 3, lines 63-67); and
- (f) recovering the stripper vapor from the fluidized bed into a vertical conduit with an inlet above the fluidized bed and an outlet connected to the cyclonic separation means (see Ross, column 6, lines 30-42 and Figure 1).
- 4. With respect to claim 2, Ross discloses a primary cyclone attached to the riser by a conduit and cracked products and spent catalyst from the riser are sent to the primary cyclone via the conduit and the primary cyclone discharges spent catalyst down a dipleg and discharges vapor into a second cyclone which discharges spent catalyst down a second dipleg and vapor is discharged to downstream distillation (see Ross, column 4, lines 50-68) and a vertical conduit transfers stripper vapor from the stripper to the outlet of the primary cyclone (see Ross, column 6, lines 30-42).

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5. With respect to claim 3, Ross discloses where the cracked hydrocarbons pass from the primary cyclone to the secondary cyclone without being added to the reactor vessel atmosphere and where the vertical conduit is attached to the inlet of the secondary cyclone and does not permit stripped hydrocarbons from entering the vessel atmosphere (see Ross, column 4, lines 65-68 and column 6, lines 30-42).

- 6. With respect to claim 9, Ross discloses where stripper vapor is discharged from the fluidized bed into the cyclone system through an inlet to the secondary cyclone (see Ross, column 6, lines 23-42 and Figure 1, where the vertical conduit outlet connects to the inlet of the second cyclone).
- 7. With respect to claim 7, Ross discloses where the outlet of the vertically extending transfer conduit is connected to an inlet of the secondary cyclone (see Ross, column 5, lines 1-6 and Figure 1, where the vertical conduit outlet connects to the inlet of the second cyclone).

Claim Rejections - 35 USC § 103

- 8. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 9. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

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1. Determining the scope and contents of the prior art.

- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 10. Claims 4 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ross in view of Chitnis (US 5681450). Ross discloses everything in claim 2 (see paragraph 5), but does not disclose where at least a portion of the vertically extending transfer conduit is within the primary dipleg.

However, Chitnis discloses a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone (see Chitnis, column 13, lines 17-24 and Figure 4).

Chitnis discloses that reintroducing reflux gas into the cyclone by a separate gas entry means improves cyclone efficiency (see Chitnis, column 12, lines 28-35).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Ross to include a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone in order to improve cyclone efficiency.

11. Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ross. Ross teaches everything in claim 2 (see paragraph 5), but does not explicitly disclose where the outlet of the vertically extending transfer conduit is connected to an inlet of the primary separator. However, according to *In re Burhans*, 154 F.2d 690 (CCPA)

1946), a selection pf any order of performing process steps is prima facie obvious in the absence of new or unexpected results (see MPEP 2144.04 IV-C). In the instant case, the difference between claim 6 and the invention of Ross is the order of feeding the stripping vapor because claim 6 feeds the stripping vapor to the primary cyclone and Ross feeds the stripping vapor to the secondary cyclone. In addition, it would be expected by one having ordinary skill in the art to feed stripping vapor to the primary cyclone instead of the secondary cyclone so that the stripping vapor could be subjected to further separation. Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Ross to change the order of adding stripping vapor in order to achieve the expected result of further separation.

12. Claim 8 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ross in view of Lomas (US 5584985). Ross discloses everything in claim 1 (see paragraph 4), but does not disclose where a purge gas stream is added at an elevation above the cyclone separation means in an amount equal to 0.5 to 10 mole % of the stripper vapor.

However, Lomas discloses passing a purge medium at the top of the separation vessel (see Lomas, column 3, lines 32-40 and column 7, lines 35-38 and Figure).

Lomas teaches that the purge medium is used to maintain a low hydrocarbon partial pressure to prevent the problem of coking (see Lomas, column 7, lines 25-34).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Ross to include passing a purge medium at the top of the separation vessel in order to maintain a low hydrocarbon partial pressure to prevent the problem of coking. Also, it would have been obvious to

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send purge material in an amount equal to 0.5 to 10 mole % of the stripper vapor because the amount of purge added is the amount that is used to maintain a low hydrocarbon partial pressure to prevent the problem of coking.

- 13. Claim 10 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ross in view of Chitnis. Ross discloses (a) cracking a hydrocarbon feed by contact with regenerated fluidized cracking catalyst in a riser reactor to produce a mixture of cracked hydrocarbons and spent catalyst containing coke and strippable hydrocarbons and having a temperature of at least 980 degrees F and discharging the mixture directly into a closed cyclonic separation means comprising primary and secondary cyclone separators within a vessel (see Ross, column 4, lines 19-43 and column 6, lines 15-25 and Figure 1 and MPEP 2144.05);
- (b) cyclonically separating the mixture in a primary cyclone attached to the riser by a conduit and cracked products and spent catalyst from the riser are sent to the primary cyclone via the conduit and the primary cyclone discharges spent catalyst down a dipleg and discharges vapor into a second cyclone (see Ross, column 4, lines 35-49 and column 6, lines 15-25 and Figure 1). Ross does not disclose the exact amounts of separation (MPEP 2144.05 II-A, which states, "generally, differences in concentration or temperature will not support the patentability of subject matter encompassed in the prior art unless there is evidence indicating such concentration or temperature is critical);
- (c) cyclonically separating the mixture in the secondary cyclone which discharges spent catalyst down a second dipleg and vapor is discharged to downstream distillation (see Ross, column 4, lines 50-68). Ross does not disclose the exact amounts of

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separation (MPEP 2144.05 II-A, which states, "generally, differences in concentration or temperature will not support the patentability of subject matter encompassed in the prior art unless there is evidence indicating such concentration or temperature is critical);

- (d) stripping the spent catalyst by maintaining the spent catalyst as a dense phase fluidized bed fluidized by stripping steam into the lower portion of the bed to produce stripped hydrocarbons, which is discharged into the vessel and stripped catalyst which is discharged into a catalyst regenerator (see Ross, column 6, lines 9-45 and Figure 1);
- (e) regenerating stripped catalyst in the regenerator at catalyst regeneration conditions to produce regenerated catalyst which is recycled to the cracking reactor (see Ross, column 1, lines 43-46 and column 4, lines 7-10 and it is inherent for catalyst regeneration to include contacting the stripped catalyst with an oxygen containing gas to burn the coke from the catalyst, see Chitnis (US 5681450), column 3, lines 63-67); and
- (f) recovering the stripper vapor from the fluidized bed into a vertical conduit fluidly isolated from the separation vessel with an inlet above the fluidized bed and an outlet connected to the cyclonic separation means (see Ross, column 6, lines 30-42 and Figure 1).

Ross does not disclose where the vertical conduit is physically attached to or within at least one of the primary cyclone diplegs.

However, Chitnis discloses a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube

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has a diameter smaller than the diameter of the cyclone (see Chitnis, column 13, lines 17-24 and Figure 4).

Chitnis discloses that reintroducing reflux gas into the cyclone by a separate gas entry means improves cyclone efficiency (see Chitnis, column 12, lines 28-35).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Ross to include a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone in order to improve cyclone efficiency.

Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ross in 14. view of Chitnis. Ross in view of Chitnis discloses everything in claim 10 (see paragraph 14), but Ross does not disclose where the vertical transfer conduit is partially inside the primary cyclone dipleg.

However. Chitnis discloses a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone (see Chitnis, column 13, lines 17-24 and Figure 4).

Chitnis discloses that reintroducing reflux gas into the cyclone by a separate gas entry means improves cyclone efficiency (see Chitnis, column 12, lines 28-35).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Ross to include a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit

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inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone in order to improve cyclone efficiency.

15. Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ross in view of Chitnis. Ross in view of Chitnis discloses everything in claim 11 (see paragraph 15), but Ross does not disclose where the primary cyclone dipleg is a vertical cylinder having a longitudinal axis and the snorkel transfer conduit is a vertical cylinder having a longitudinal axis and the snorkel conduit is inside and axially aligned with the primary cyclone dipleg.

However, Chitnis discloses an at least partially cylindrical cyclone having a longitudinal axis and a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone (see Chitnis, column 13, lines 17-24 and Figure 4).

Chitnis discloses that reintroducing reflux gas into the cyclone by a separate gas entry means improves cyclone efficiency (see Chitnis, column 12, lines 28-35).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Ross to include a cyclone with a gas reflux means comprising a tube having an inlet at the bottom of a cyclone and an exit inside of the cyclone and the tube has a diameter smaller than the diameter of the cyclone in order to improve cyclone efficiency.

16. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ross in view of Chitnis. Ross in view of Chitnis discloses everything in claim 10 (see paragraph

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. . .

14), and Ross discloses a stripper cap which extends to the vessel sidewalls (see Ross, column 5, lines 55-57 and Figure 1).

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure: Owen (US 4572780); Green (US 4243489); Hiltunen (US 6533844); Fortman (US 3172744).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to John C. Douglas whose telephone number is 571-272-1087. The examiner can normally be reached on 7:30 A.M. to 4:30 P.M..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Glenn A. Caldarola can be reached on 571-272-1444. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Walter D. Griffin
Primary Examiner

JCD